<u>Claims</u>

- A nail buffing device, comprising: 1.
- a foam body having three sides; 2

at least one abrasive layer on one of said three sides;

at least one buffing layer on one of said three sides; 4

and wherein said foam body is pliable to bend around a nail being filed

- or polished. 6
 - The nail buffing device of claim 1, wherein said foam body has a 2.
- length between 2.5 inches to 4.5 inches. 2
 - The nail buffing device of claim 1 wherein said foam body has a length 3.
- between 3.0 inches to 4.0 inches. 2
 - The nail buffing device of claim 1 wherein said foam body has a length 4.
- between 3.2 inches and 3.8 inches. 2

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- 5. The nail buffing device of claim 1, further comprising:
- a foam intermediate layer between one side of said foam body and one abrasive layer.
 - The nail buffing device of claim 1, further comprising:
- a foam intermediate layer between one side of said foam body and one polishing layer.
 - 7. The nail buffing device of claim 1, wherein each said side of said foam body has a width.
 - 8. The nail buffing device of claim 7, wherein said width ranges between 0.75 inches and 2.0 inches.
 - The nail buffing device of claim 1, wherein said buffing device has a
 triangular cross-section, and further comprises a length and a width of each side of said device, and wherein said length is approximately equal to the
 circumference of the device.

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- 10. A nail buffing device, comprising:
- 2 a foam body having three sides;

an intermediate foam layer on each of said three sides;

- at least one abrasive layer on said intermediate foam layer on one of said three sides;
- at least one buffing layer said intermediate foam layer on one of said three sides;
- and wherein said foam body is pliable to bend around a nail being filed or polished.
 - 11. The nail buffing device of claim 10, further comprising an internal support member positioned longitudinally within said foam body to stiffen said foam body.
- 12. The nail buffing device of claim 10, wherein said foam body has a
 length between 2.5 inches to 4.5 inches.
 - 13. The nail buffing device of claim 10 wherein said foam body has a length between 3.0 inches to 4.0 inches.

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- 14. The nail buffing device of claim 10 wherein said foam body has a
 length between 3.2 inches and 3.8 inches.
- 15. The nail buffing device of claim 10, wherein each said side of saidfoam body has a width.
- 16. The nail buffing device of claim 15, wherein said width is between2 0.75 inches and 2.0 inches.
- 17. The nail buffing device of claim 15, wherein said width is between 1.02 inches and 1.25 inches.
 - 18. A method of manufacturing a nail buffing device, comprising the steps of:

providing an elongated foam body having a triangular cross-section

4 having three sides; and

applying an abrasive treatment surface to at least one of said three sides.

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The method of manufacturing a nail buffing device of claim 18, further 19. comprising the steps of:

applying a polishing treatment surface to at least one of said three sides. 4

The method of manufacturing a nail buffing device of claim 19, further 20. comprising the steps of:

providing an intermediate foam layer between said foam body and said treatment surface. 4

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